

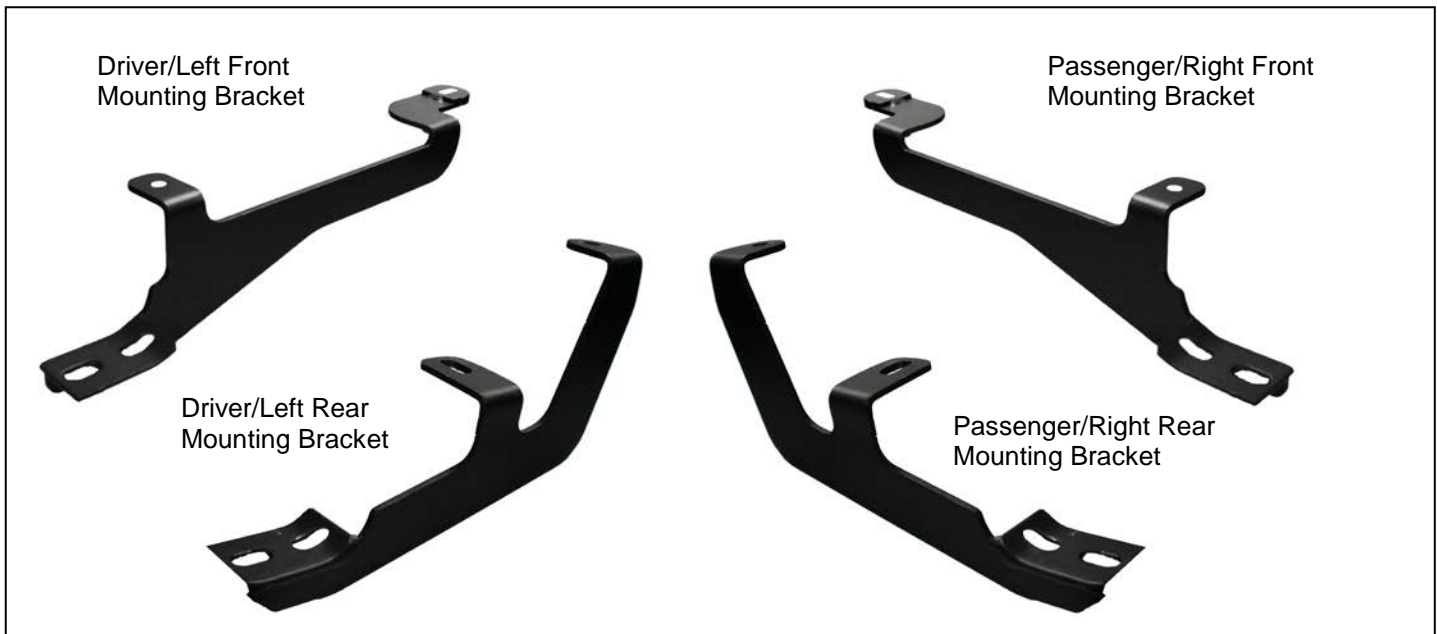
# INSTALLATION INSTRUCTIONS

Part # 013B82E200

2014+ Hyundai Santa Fe XL Oval Side Step Tubes

## PARTS LIST:

1	Driver/Left Side Step Tube	2	M8 x 25mm – 51mm Bolt Plates
1	Passenger/Right Side Step Tube	6	M10 Lock Washers
1	Driver/Left Front Mounting Bracket	6	M10 Hex Nuts
1	Passenger/Right Front Mounting Bracket	6	M10 x 30mm OD x 2mm Flat Washers
1	Driver/Left Rear Mounting Bracket	10	M8 Lock Washers
1	Passenger/Right Rear Mounting Bracket	2	M8 Hex Nuts
4	M10 x 25mm – 67mm Bolt Plates	10	M8 x 24mm Flat Washers
2	M10 x 25mm – 54mm Bolt Plates	8	M8 x 25mm Hex Bolt



## PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Starting on the passenger side front of the vehicle, locate and remove the round rubber plugs on the bottom of the inner frame channel and outside pinch weld. **(Figure 1)** Insert (1) M10 x 25mm – 67mm Bolt Plate into the hole on the inner frame channel. Insert (1) M8 x 25mm – 51mm Bolt Plate into the hole outside the pinch weld. **(Figure 2)**
3. Position the passenger side Front Mounting Bracket up to vehicle and mount with (2) M10 x 30mm OD x 2mm Flat Washers, (2) M10 Lock Washers, (2) M10 Hex Nuts. **(Figure 3)**
4. Locate and remove the rubber plug near the rear. **(Figure 4)**
5. Insert (1) M10 x 25mm – 67mm Bolt Plate into the hole in figure 4 and attached passenger side Rear Mounting Bracket to mark hole drilling spot on the inside pinch weld. **(Figure 5)**

6. Remove bracket and drill a pilot hole on the marked drilling spot with a 3/16" drill bit. Enlarge hole with a unibit to 7/8". **(Figure 6 & 7)** Ensure to coat the 7/8" hole with undercoating to prevent rust.
7. Insert (1) M10 x 25mm – 54mm Bolt Plate into the 7/8" hole and mount passenger Rear Mounting Bracket with (1) M10 x 30mm OD x 2mm Flat Washers, (1) M10 Lock Washers, (1) M10 Hex Nuts. **(Figure 8)**
8. Carefully position the passenger Side Step Tube onto the Mounting Brackets and attach it using the included (4) M8 x 25mm Hex Head Bolts, (4) M8 Lock Washers, and (4) M8 x 24mm Flat Washers **(Figure 9)**. Snug but do not tighten.
9. Align side step tube properly, and then tighten all hardware.
10. Repeat steps 2 - 9 for the driver side step tube.
11. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**For protection:** Wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the side step tube.

### *Passenger Side Installation Pictured*



Fig 1

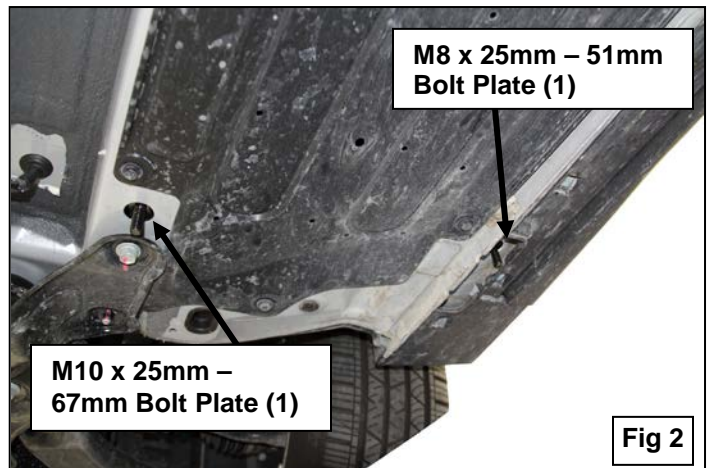


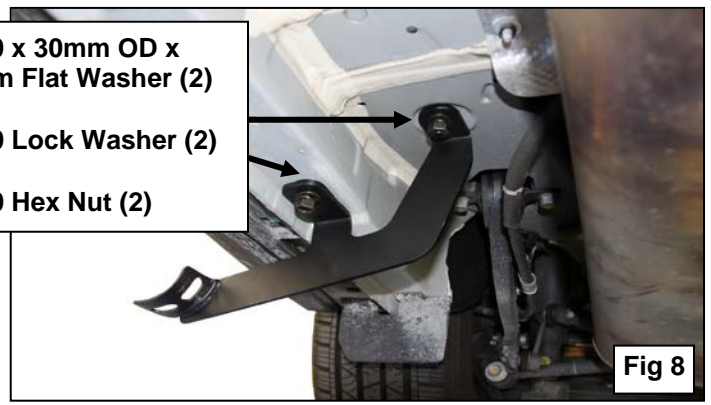
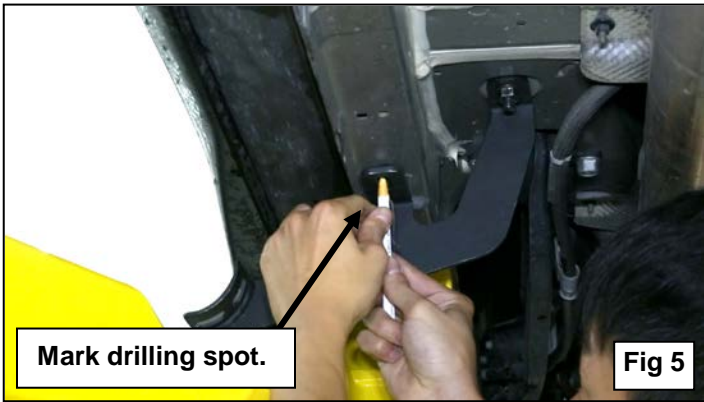
Fig 2



Fig 3



Fig 4



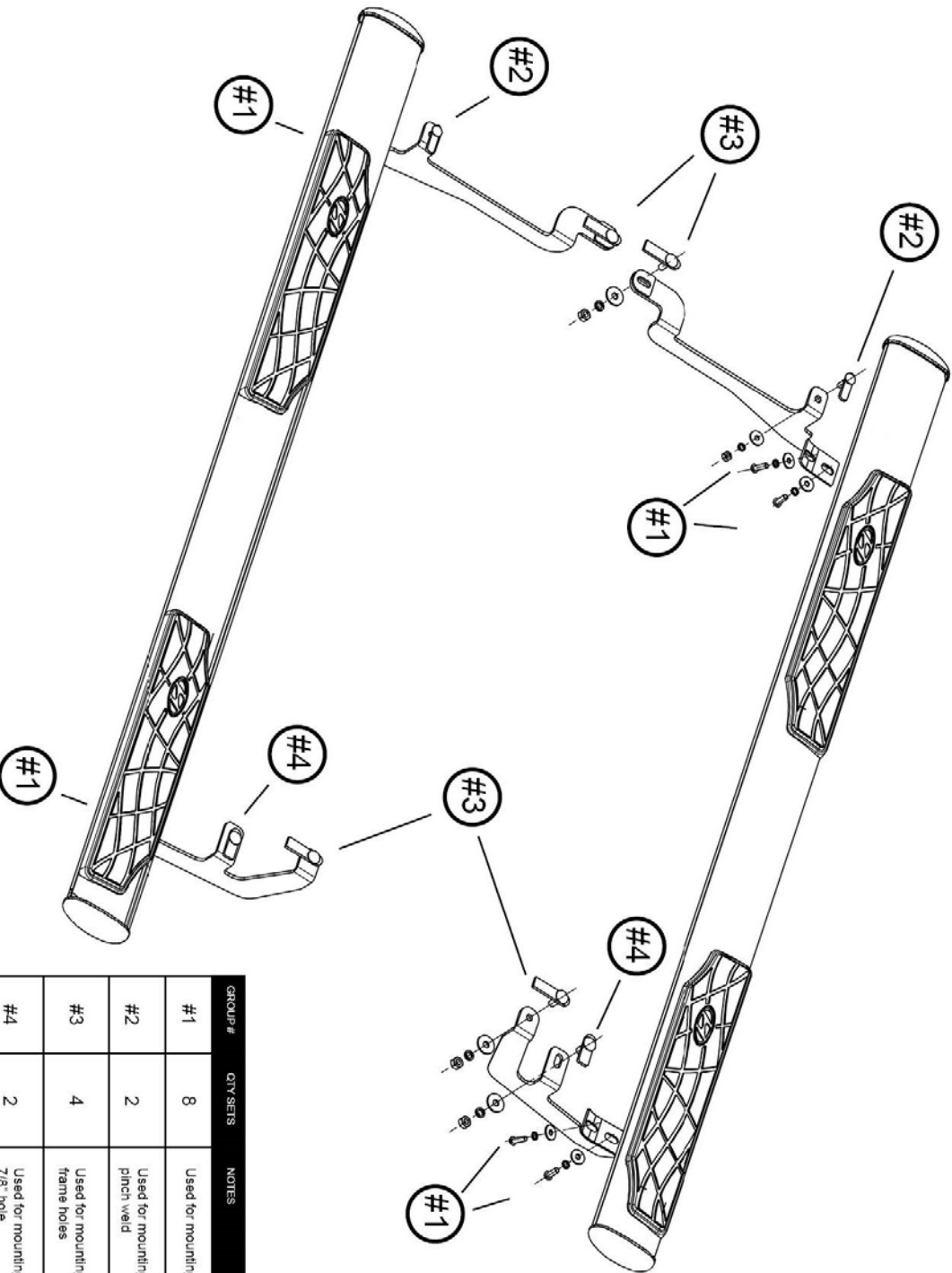


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### 2014+ Hyundai Santa Fe XL Oval Side Step Tubes

INSTALLATION INSTRUCTION | INSTRUCTIONS DE MONTAGE

Parts# / Piece n: 013B82E200



GROUP #	QTY SETS	NOTES	WRENCH SIZE
#1	8	Used for mounting side tubes	13
#2	2	Used for mounting front bracket beside pinch weld	13
#3	4	Used for mounting front & rear brackets frame holes	16
#4	2	Used for mounting rear bracket drilled 7/8" hole	16