

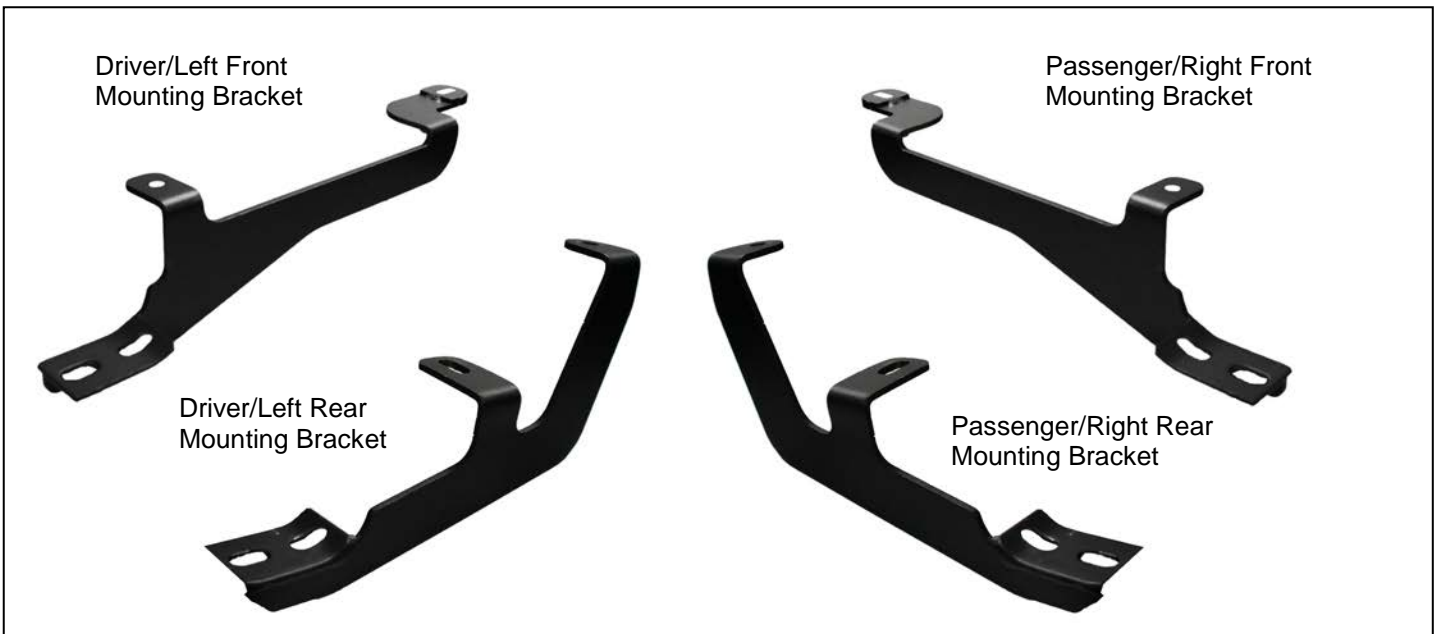
INSTALLATION INSTRUCTIONS

Part # 013DP2E200

2013+ Hyundai Santa Fe Oval Side Step Tubes

PARTS LIST:

1	Driver/Left Side Step Tube	2	M8 x 25mm – 51mm Bolt Plates
1	Passenger/Right Side Step Tube	6	M10 Lock Washers
1	Driver/Left Front Mounting Bracket	6	M10 Hex Nuts
1	Passenger/Right Front Mounting Bracket	6	M10 x 30mm OD x 2mm Flat Washers
1	Driver/Left Rear Mounting Bracket	10	M8 Lock Washers
1	Passenger/Right Rear Mounting Bracket	2	M8 Hex Nuts
4	M10 x 25mm – 67mm Bolt Plates	10	M8 x 24mm Flat Washers
2	M10 x 25mm – 54mm Bolt Plates	8	M8 x 25mm Hex Bolt



PROCEDURE:

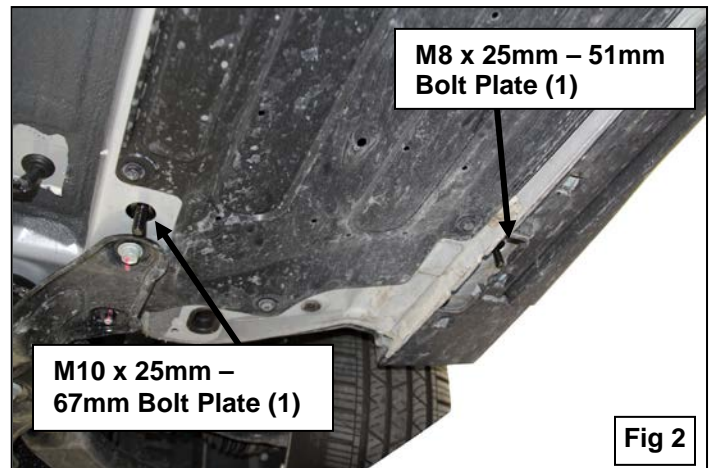
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- Starting on the passenger side front of the vehicle, locate and remove the round rubber plugs on the bottom of the inner frame channel and outside pinch weld. **(Figure 1)** Insert (1) M10 x 25mm – 67mm Bolt Plate into the hole on the inner frame channel. Insert (1) M8 x 25mm – 51mm Bolt Plate into the hole outside the pinch weld. **(Figure 2)**
- Position the passenger side Front Mounting Bracket up to vehicle and mount with (2) M10 x 30mm OD x 2mm Flat Washers, (2) M10 Lock Washers, (2) M10 Hex Nuts. **(Figure 3)**
- Locate and remove the rubber plug near the rear. **(Figure 4)**
- Insert (1) M10 x 25mm – 67mm Bolt Plate into the hole in figure 4 and attached passenger side Rear Mounting Bracket to mark hole drilling spot on the inside pinch weld. **(Figure 5)**

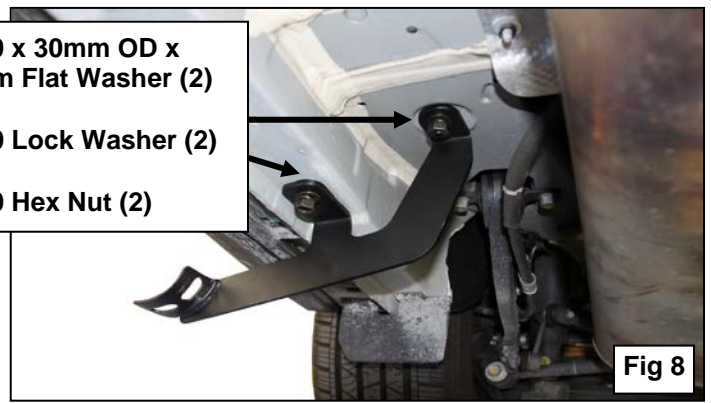
6. Remove bracket and drill a pilot hole on the marked drilling spot with a 3/16" drill bit. Enlarge hole with a unibit to 7/8". **(Figure 6 & 7)** Ensure to coat the 7/8" hole with undercoating to prevent rust.
7. Insert (1) M10 x 25mm – 54mm Bolt Plate into the 7/8" hole and mount passenger Rear Mounting Bracket with (1) M10 x 30mm OD x 2mm Flat Washers, (1) M10 Lock Washers, (1) M10 Hex Nuts. **(Figure 8)**
8. Carefully position the passenger Side Step Tube onto the Mounting Brackets and attach it using the included (4) M8 x 25mm Hex Head Bolts, (4) M8 Lock Washers, and (4) M8 x 24mm Flat Washers **(Figure 9)**. Snug but do not tighten.
9. Align side step tube properly, and then tighten all hardware.
10. Repeat steps 2 - 9 for the driver side step tube.
11. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

For protection: Wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the side step tube.

Passenger Side Installation Pictured



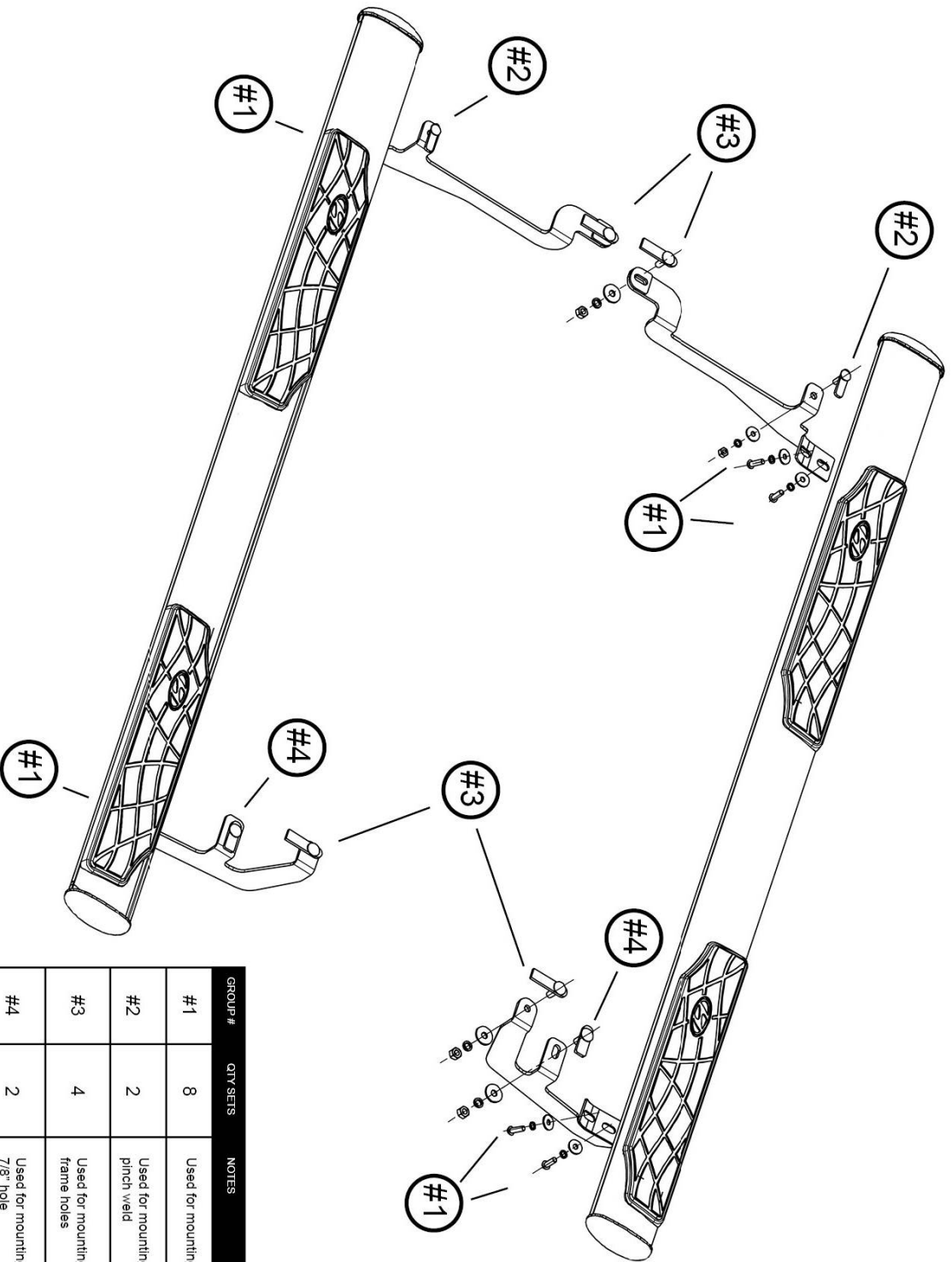




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INSTALLATION INSTRUCTION | INSTRUCTIONS DE MONTAGE**

Parts# / Piece n: 013DP2E200



GROUP #	QTY SETS	NOTES	WRENCH SIZE
#1	8	Used for mounting side tubes	
#2	2	Used for mounting front bracket beside pinch weld	
#3	4	Used for mounting front & rear brackets frame holes	
#4	2	Used for mounting rear bracket drilled 7/8" hole	